

**WHAT IS CLAIMED IS:**

1. A hydrogen gas sensor comprising:
  - a proton-conductive layer formed of a polymer electrolyte;
  - first and second electrodes provided in contact with the proton-conductive layer;
  - a diffusion-rate limiting portion disposed between the first electrode and an atmosphere of a gas under measurement containing hydrogen;
  - a circuit for applying a voltage between the first and second electrodes such that hydrogen introduced from the atmosphere via the diffusion-rate limiting portion undergoes dissociation, decomposition, or reaction to produce protons on the first electrode, and for determining the hydrogen concentration of the gas under measurement based on a saturation current which flows as a result of conduction of protons from the first electrode to the second electrode via the proton-conductive layer; and
  - means for conducting protons from the first electrode to the second electrode at a rate that is greater than a rate at which protons are produced from hydrogen introduced onto the first electrode via the diffusion-rate limiting portion.
2. A hydrogen gas sensor comprising:
  - a proton-conductive layer formed of a polymer electrolyte;
  - first and second electrodes and a reference electrode provided in contact with the proton-conductive layer;

a diffusion-rate limiting portion disposed between the first electrode and an atmosphere of a gas under measurement containing hydrogen; a circuit for applying a voltage between the first and second electrodes such that a constant voltage develops between the first electrode and the reference electrode, and such that hydrogen gas introduced from the atmosphere via the diffusion-rate limiting portion undergoes dissociation, decomposition, or reaction to produce portions on the first or second electrode, and for detecting the hydrogen concentration of the gas under measurement based on a saturation current which flows as a result of conduction of protons via the proton-conductive layer; and

means for conducting protons from the first electrode to the second electrode at a rate that is greater than a rate at which protons are produced from hydrogen introduced onto the first electrode via the diffusion-rate limiting portion.

3. The hydrogen gas sensor as claimed in claim 1, wherein the proton conduction rate is not substantially affected by H<sub>2</sub>O concentration or CO concentration in the gas under measurement.

4. The hydrogen gas sensor as claimed in claim 2, wherein the proton conduction rate is not substantially affected by H<sub>2</sub>O concentration or CO concentration in the gas under measurement.

5. The hydrogen gas sensor as claimed in claim 1, further comprising a solution containing a polymer electrolyte arranged at an interface

between the proton-conductive layer and the first electrode and/or the second electrode.

6. The hydrogen gas sensor as claimed in claim 2, further comprising a solution containing a polymer electrolyte arranged at an interface between the proton-conductive layer and the first electrode and/or the second electrode.

7. The hydrogen gas sensor as claimed in claim 1, wherein the first and second electrodes are positioned in an opposed manner to sandwich the proton-conductive layer therebetween.

8. The hydrogen gas sensor as claimed in claim 2, wherein the first and second electrodes are positioned in an opposed manner to sandwich the proton-conductive layer therebetween.

9. The hydrogen gas sensor as claimed in claim 1, wherein a current (a) flowing between the first and second electrodes is measured under severe conditions for proton conduction, upon application of a sufficiently high voltage between the first and second electrodes in a state in which the gas-diffusion resistance of the diffusion-rate limiting portion is rendered sufficiently small;

a saturation current (b) flowing between the first and second electrodes is measured under favorable conditions for proton conduction, upon application of a sufficiently high voltage between the first and second

electrodes in a state in which the gas-diffusion resistance of the diffusion-rate limiting portion is rendered larger; and

the gas-diffusion resistance of the diffusion-rate limiting portion is set such that the current (a) > the saturation current (b).

10. The hydrogen gas sensor as claimed in claim 2, wherein a current (a) flowing between the first and second electrodes is measured under severe conditions for proton conduction, upon application of a sufficiently high voltage between the first and second electrodes in a state in which the gas-diffusion resistance of the diffusion-rate limiting portion is rendered sufficiently small;

a saturation current (b) flowing between the first and second electrodes is measured under favorable conditions for proton conduction, upon application of a sufficiently high voltage between the first and second electrodes in a state in which the gas-diffusion resistance of the diffusion-rate limiting portion is rendered larger; and

the gas-diffusion resistance of the diffusion-rate limiting portion is set such that the current (a) > the saturation current (b).

11. The hydrogen gas sensor as claimed in claim 9, wherein the gas-diffusion resistance of the diffusion-rate limiting portion is set such that the ratio of current (a) to the saturation current (b) is in the range of from 1 to 1.15.

12. The hydrogen gas sensor as claimed in claim 10, wherein the gas-diffusion resistance of the diffusion-rate limiting portion is set such that the ratio of current (a) to the saturation current (b) is in the range of from 1 to 1.15.

13. The hydrogen gas sensor as claimed in claim 1, for measurement of hydrogen concentration of a fuel gas for a polymer electrolyte fuel cell.

14. The hydrogen gas sensor as claimed in claim 2, for measurement of hydrogen concentration of a fuel gas for a polymer electrolyte fuel cell.

15. The hydrogen gas sensor as claimed in claim 1, wherein the gas diffusion resistance of the diffusion-rate limiting portion is set such that the saturation current which flows between the first and second electrodes, upon application of a sufficiently high voltage between the first and second electrodes, in the presence of said diffusion-rate limiting portion, under favorable conditions for proton conduction, is lower than a current which can flow between the first and second electrodes, in the absence of a diffusion-rate limiting portion, or with a diffusion-rate limiting portion of low gas-diffusion resistance, but under severe conditions for proton conduction.

16. The hydrogen gas sensor as claimed in claim 2, wherein the gas diffusion resistance of the diffusion-rate limiting portion is set such that the saturation current which flows between the first and second electrodes, upon

application of a sufficiently high voltage between the first and second electrodes, in the presence of said diffusion-rate limiting portion, under favorable conditions for proton conduction, is lower than a current which can flow between the first and second electrodes, in the absence of a diffusion-rate limiting portion, or with a diffusion-rate limiting portion of low gas-diffusion resistance, but under severe conditions for proton conduction.

17. A method of selecting the gas-diffusion resistance of the diffusion-rate limiting portion of the hydrogen gas sensor as claimed in claim 1, comprising the steps of:

measuring a current (a) flowing between the first and second electrodes under severe conditions for proton conduction, upon application of a sufficiently high voltage between the first and second electrodes in a state in which the gas-diffusion resistance of the diffusion-rate limiting portion is rendered small;

measuring a saturation current (b) flowing between the first and second electrodes under favorable conditions for proton conduction, upon application of a sufficiently high voltage between the first and second electrodes, in a state in which the gas-diffusion resistance of the diffusion-rate limiting portion is rendered larger; and

selecting the gas-diffusion resistance of the diffusion-rate limiting portion such that, when the saturation current (b) is measured with the selected gas-diffusion resistance, the current (a) > the saturation current (b).

18. A method of selecting the gas-diffusion resistance of the diffusion-rate limiting portion of the hydrogen gas sensor as claimed in claim 2, comprising the steps of:

measuring a current (a) flowing between the first and second electrodes under severe conditions for proton conduction, upon application of a sufficiently high voltage between the first and second electrodes in a state in which the gas-diffusion resistance of the diffusion-rate limiting portion is rendered small;

measuring a saturation current (b) flowing between the first and second electrodes under favorable conditions for proton conduction, upon application of a sufficiently high voltage between the first and second electrodes, in a state in which the gas-diffusion resistance of the diffusion-rate limiting portion is rendered larger; and

selecting the gas-diffusion resistance of the diffusion-rate limiting portion such that, when the saturation current (b) is measured with the selected gas-diffusion resistance, the current (a) > the saturation current (b).

19. The hydrogen gas sensor is claimed in claim 1, wherein a ratio (saturation current flowing between the first and second electrodes at H<sub>2</sub>O = 30%)/(saturation current flowing between the first and second electrodes at H<sub>2</sub>O = 10%) falls within a range of 1 to 1.5, wherein the H<sub>2</sub>O content is the H<sub>2</sub>O content of the atmosphere of a gas under measurement.

20. The hydrogen gas sensor is claimed in claim 2, wherein a ratio (saturation current flowing between the first and second electrodes at H<sub>2</sub>O = 30%)/(saturation current flowing between the first and second electrodes at H<sub>2</sub>O = 10%) falls within a range of 1 to 1.5, wherein the H<sub>2</sub>O content is the H<sub>2</sub>O content of the atmosphere of a gas under measurement.

21. The hydrogen gas sensor as claimed in claim 1, wherein a ratio (saturation current flowing between the first and second electrodes at CO = 1000 ppm)/(saturation current flowing between the first and second electrodes at CO = 0 ppm) falls within a range of 0.9 to 1, wherein the CO content is the CO content of the atmosphere of a gas under measurement.

22. The hydrogen gas sensor as claimed in claim 2, wherein a ratio (saturation current flowing between the first and second electrodes at CO = 1000 ppm)/(saturation current flowing between the first and second electrodes at CO = 0 ppm) falls within a range of 0.9 to 1, wherein the CO content is the CO content of the atmosphere of a gas under measurement

23. The hydrogen gas sensor as claimed in claim 1, wherein the proton-conductive layer has a proton conductivity relative to a diffusion resistance of said diffusion-rate limiting portion such that the saturation current varies less than 5% when the H<sub>2</sub>O concentration of the gas under measurement is changed from 10% to 30%.

24. The hydrogen gas sensor as claimed in claim 1, wherein the proton-conductive layer has a proton conductivity relative to a diffusion

resistance to said diffusion-rate limiting portion such that the ratio of saturation current at an H<sub>2</sub>O concentration of 30% of the gas under measurement to an H<sub>2</sub>O concentration of 10% of the gas under measurement is about 1.041 or less.

25. A hydrogen gas sensor comprising:

- a proton-conductive layer formed of a polymer electrolyte;
- first and second electrodes disposed on opposite surfaces, respectively, of the proton-conductive layer so that the first electrode and the second electrode sandwich the proton-conductive layer;
- a diffusion-rate limiting portion disposed between the first electrode and an atmosphere of a gas under measurement containing hydrogen, the diffusion-rate limiting portion comprises a dense body having a through-hole having an opening diameter of 1 μm or higher; and
- a circuit for applying a voltage between the first and second electrodes such that hydrogen introduced from the atmosphere via the diffusion-rate limiting portion undergoes dissociation, decomposition, or reaction to produce protons on the first electrode, and for determining the hydrogen concentration of the gas under measurement based on a saturation current which flows as a result of conduction of protons from the first electrode to the second electrode via the proton-conductive layer, and
- said sensor having a proton-conducting rate from the first electrode to the second electrode that is greater than a rate at which protons derived from

hydrogen are introduced onto the first electrode via the diffusion-rate limiting portion.

26. The hydrogen gas sensor as claimed in claim 25, wherein the opening diameter of the through-hole is 30  $\mu\text{m}$  or higher.

27. A hydrogen gas sensor comprising:  
a proton-conductive layer formed of a polymer electrolyte;  
first and second electrodes disposed on opposite surfaces, respectively, of the proton-conductive layer so that the first electrode and the second electrode sandwich the proton-conductive layer;  
a reference electrode formed on the surface of the proton-conductive layer on which the second electrode is formed;  
a diffusion-rate limiting portion disposed between the first electrode and an atmosphere of a gas under measurement containing hydrogen, the diffusion-rate limiting portion comprises a dense body having a through-hole having an opening diameter of 1  $\mu\text{m}$  or higher; and  
a circuit for applying a voltage between the first and second electrodes such that a constant voltage develops between the first electrode and the reference electrode, and such that hydrogen gas introduced from the atmosphere via the diffusion-rate limiting portion undergoes dissociation, decomposition, or reaction to produce protons on the first or second electrode, and for detecting the hydrogen concentration of the gas under measurement

based on a saturation current which flows as a result of conduction of protons via the proton-conductive layer, and

    said sensor having a proton-conducting rate from the first electrode to the second electrode that is greater than a rate at which protons derived from hydrogen are introduced onto the first electrode via the diffusion-rate limiting portion.

28.     The hydrogen gas sensor as claimed in claim 27, wherein the opening diameter of the through-hole is 30  $\mu\text{m}$  or higher.